AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended): A manufacturing method for a frame body ~~(12)~~ that forms a metal frame body, comprising the steps of:

ring rolling a metal material to form a ring-shaped member ~~(1)~~;

forming a rectangular member ~~(10)~~ by pressing and deforming the ring-shaped member ~~(1)~~ in radial directions; thereof

placing the rectangular member ~~(10)~~ in a mold, and;

pressing and die forging the rectangular member ~~(10)~~.

Claim 2 (currently amended): A manufacturing method for a frame body ~~(12)~~ according to claim 1, wherein when the rectangular member ~~(10)~~ is formed, the angle ~~(θ)~~ of a corner portion ~~(13)~~ that imparts the rectangular shape to the rectangular member ~~(10)~~ is made smaller than the angle ~~(θ1)~~ in the frame body ~~(12)~~ after die forging.

Claim 3 (currently amended): A manufacturing method for a frame body ~~(12)~~ according to claim 1, wherein when forming the rectangular member ~~(10)~~, an insert ~~(6)~~ is disposed inside the ring-shaped member ~~(1)~~.

Claim 4 (currently amended): A manufacturing method for a frame body ~~(12)~~ according to claim 2, wherein when forming the rectangular member ~~(10)~~, an insert ~~(6)~~ is disposed inside the ring-shaped member ~~(1)~~.

Claim 5 (currently amended): A manufacturing method for a frame body ~~(12)~~ according to claim 1 ~~any one of claims 1 through 4~~, wherein forming the height ~~(A)~~ of the ring-shaped

member ~~(1)~~ in the axial direction at a height that is equivalent to a plurality of the frame bodies ~~(12)~~ when forming the ring-shaped member ~~(1)~~,

cutting the rectangular member ~~(10)~~ at a height ~~(c)~~ equivalent to the one frame body after forming the rectangular member ~~(10)~~ using this ring-shaped member ~~(1)~~, and die forging these frame bodies ~~(12)~~ separately.

Claim 6 (currently amended): A metal frame body ~~(12)~~ comprising wall portions ~~(12a)~~ and ~~(12b)~~, wherein grain flows ~~(20)~~ of the wall portions ~~(12a)~~ and ~~(12b)~~ run in longitudinal directions of the wall portions ~~(12a)~~ and ~~(12b)~~, respectively, and continue with each other.

Claim 7 (new): A manufacturing method for a frame body according to claim 2, wherein forming the height of the ring-shaped member in the axial direction at a height that is equivalent to a plurality of the frame bodies when forming the ring-shaped member,

cutting the rectangular member at a height equivalent to the one frame body after forming the rectangular member using this ring-shaped member, and die forging these frame bodies separately.

Claim 8 (new): A manufacturing method for a frame body according to claim 3, wherein forming the height of the ring-shaped member in the axial direction at a height that is equivalent to a plurality of the frame bodies when forming the ring-shaped member,

cutting the rectangular member at a height equivalent to the one frame body after forming the rectangular member using this ring-shaped member, and die forging these frame bodies separately.

Claim 9 (new): A manufacturing method for a frame body according to claim 4, wherein forming the height of the ring-shaped member in the axial direction at a height that is equivalent to a plurality of the frame bodies when forming the ring-shaped member,

cutting the rectangular member at a height equivalent to the one frame body after forming the rectangular member using this ring-shaped member, and die forging these frame bodies separately.